

RL 75

Pneumatic-hydraulic tools for two-part rivets

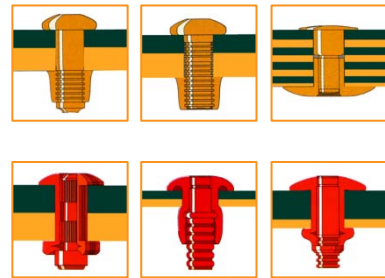
Technical parameters:

Type	RL 75
Maximum pressure	7 bar
Setting power	22 kN/6 bar
Working stroke	15 mm
Weight	2,2 kg
Rate Force/Weight	10 kN/kg
Height	319 mm
Length	235 mm
Hose connection	∅ 6 mm (G 1/4")
Consumption of air per 1 rivet	2,8 l
Level of acoustic pressure	$L_{PAI} < 70 \text{ dB(A)}$
Vibrations (ISO/FDIS 8662-11)	$a_{hw} < 2,5 \text{ m/s}^2$

Scope of use:

Type of rivet	SRB Standard		SRB Multigrip		Hucktainer PLUS	Blind rivets
	5	6 6,5	5	6,5		
∅ of the rivet					10	6,4 *
Aluminium	✓	✓	✓	✓		✓
Steel	✓	✓	✓	✓	✓	✓
Stainless	✓	✓				✓

* structural blind rivets: TIBULB, M-LOCK, MAGNA-BULB, HUCKLOCK etc.



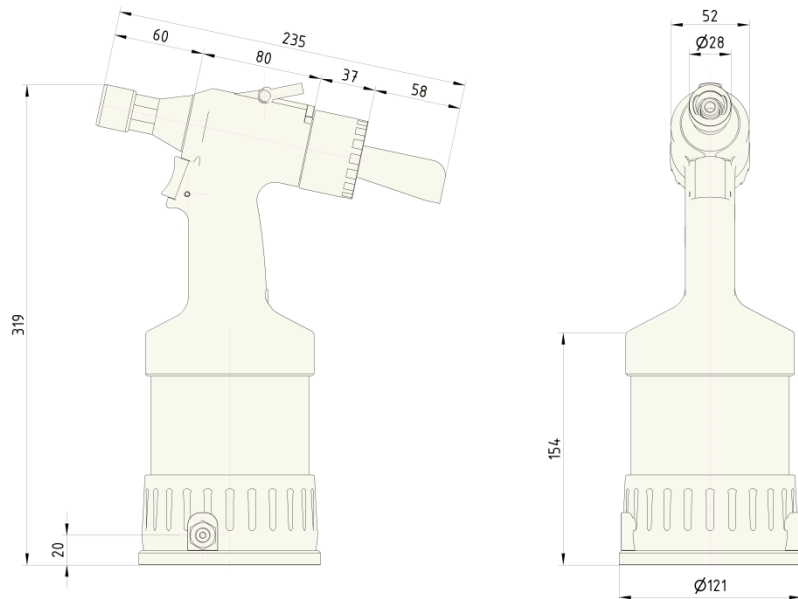
Description of tools:

- ⊙ high output
- ⊙ integrated reducer of the piston speed due to optimal riveting
- ⊙ removable collecting vessel or catching rubber
- ⊙ low noise
- ⊙ low maintenance demands
- ⊙ simple operation
- ⊙ ergonomic handle – fits into the hand well
- ⊙ low value of transferred vibrations
- ⊙ rotary joint air connection
- ⊙ supply of pressured air optional from right or left which can be very easily modified for right or left-hand persons
- ⊙ curtain
- ⊙ safety over-pressure valve
- ⊙ reliability verified in practice



supply number: 99-0026

Dimensions of tools:



Standard accessories:

- ⊙ Spacer for heads HUCK
- ⊙ Set for adding oil
- ⊙ Air joint connection + Allen wrench for tightening air connection
- ⊙ User and Maintenance Manual, list of spare parts

Shredding heads:

Type of rivet	Ø of the rivet mm	Type of head	Warehouse number
SRB - Standard	5,0	99-3003	371 680
	6,0/6,5	99-3006	371 705
SRB - Multigrip	5,0	99-1456	372 985
	6,5	99-1477	371 980
HUCKTAINER-PLUS	10	99-3465	371 730*
Blind rivets			
MAGNA-LOCK MAGNA-BULB TIBULB	5,0	99-3303	371 805
MAGNA-LOCK MAGNA-BULB TIBULB	6,5	99-3305	371 815
BOM	5,0	99-994	372 780
TIBULB	7,8	RIVETEC	385 150

* necessary to additionally order nose number 10-1095

Other optional accessories:

- ⊙ Reinforced collecting vessel
- ⊙ Adapter for removing mandrels by hoses Ø 10 mm
- ⊙ Turn around sensor for reading of removed rivet mandrels