

# RL 15A

Pneumatic-hydraulic tools for blind rivets

## Technical parameters:

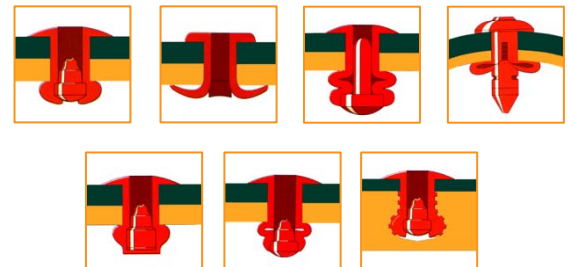
Type	RL 15A
Maximum pressure	7 bar
Setting power	9,5 kN/6 bar
Working stroke	21 mm
Weight	1,6 kg
Rate Force/Weight	5,58 kN/kg
Height	265 mm
Length	281 mm
Hose connection	ø 6 mm (G 1/4")
Consumption of air per 1 rivet (with exhaustion)	2 l
Consumption of air per 1 rivet (without exhaustion)	0,2 l
Level of acoustic pressure	$L_{PAI} < 70 \text{ dB(A)}$
Vibrations (ISO/FDIS 8662-11)	$a_{hw} < 2,5 \text{ m/s}^2$

## Scope of use:

Diameter of the rivet	2,4	3/3,2	4	4,8/5	6	6,4
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Aluminium, Copper, Brass	✓	✓	✓	✓		
Steel	✓	✓	✓	✓		
Stainless	✓	✓	✓	✓		

Nosepiece in the package		✓	✓	✓		
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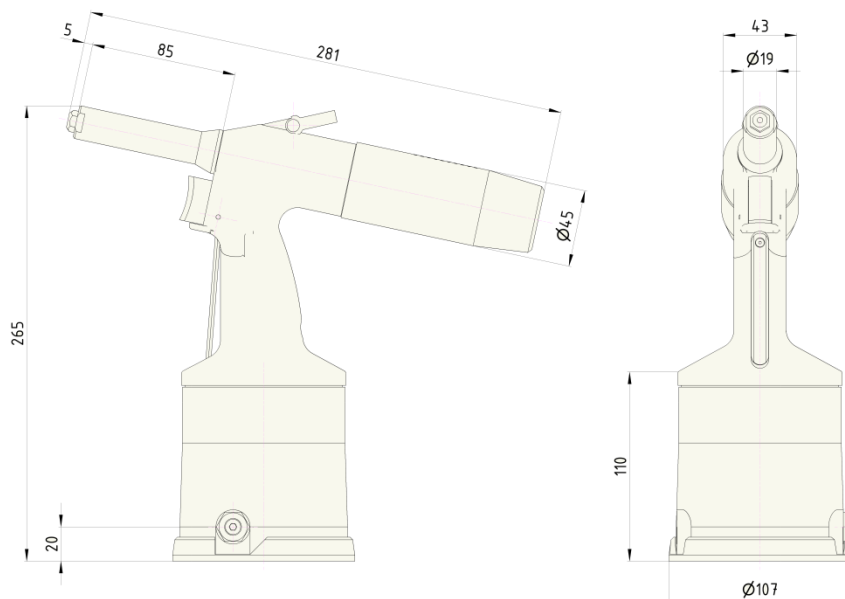
## Description of tools:

- high stroke recommended for rivets with large range of catching area
- high output at small dimensions
- economic automatic exhaustion – activation during clamping
- low noise
- low maintenance demands
- simple operation
- large range of additional equipment
- ergonomic handle – fits into the hand well
- low value of transferred vibrations
- rotary joint air connection
- supply of pressured air optional from right or left which can be very easily modified for right or left-hand persons
- removable collecting vessel with adjustable turning of the outflow air from exhaustion
- curtain
- spare nosepieces on the bottom of the tools
- safety closure preventing release of the mandrel when the collecting vessel is removed
- safety over-pressure valve
- reliability verified in practice



supply number: 99-0141

## Dimensions of tools:

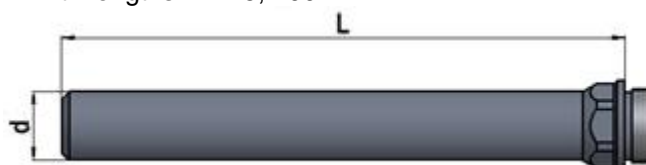
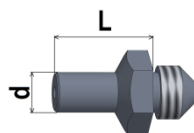


## Standard accessories:

- ⊙ Nosepieces (see table) + necessary wrenches for the replacement of nosepieces
- ⊙ Set for adding oil
- ⊙ Air joint connection + Allen wrench for tightening air connection
- ⊙ User and Maintenance Manual, list of spare parts

## Other optional accessories:

- ⊙ Jaws for stainless rivets
- ⊙ Prolonged nosepieces by 5 mm from L = 10 to 25 mm
- ⊙ Special nosepieces for certain types of rivets, e.g. Bulb-Tite
- ⊙ Prolonged noses  $\varnothing d = 19,5$  mm with lengths L = 120, 160, 200, 225, 250, 300 mm
- ⊙ Noses with smaller diameter  $\varnothing d = 16,4$  mm with lengths L = 75, 200 mm



- ⊙ Angular head
- ⊙ Shortened collecting vessel
- ⊙ Collecting vessel with damper
- ⊙ Adapter for removing mandrels by  $\varnothing 6$  and  $\varnothing 10$  mm hoses
- ⊙ Inductive sensor for reading of removed rivet mandrels