

Break Stem Open 120° Countersunk

Carbon Steel
Mandrel: Carbon Steel



- General purpose rivet
- For a flush surface after setting

			DESCRIPTION							BULK PACK		SMALL PACK		
										ARTICLE	BOX QTY	ARTICLE	BOX QTY	
d	l	g		d _h	d _k	k	d _m	S	T					kg
mm	mm	mm		mm	mm	mm	mm	N	N					
2.4 2.35 - 2.48	6.1	0.8 - 3.2	TSPK33BS	2.5 - 2.6	4.40 - 5.00	-	1.42	700	1,000	77570	10,000	89531	500	0.78
	8.5	3.2 - 6.0	TSPK36BS							78451	10,000	on request		0.81
3.2 3.15 - 3.28	5.4	0.8 - 2.7	TSPK42BS	3.3 - 3.4	6.05 - 6.65	-	1.93	1,150	1,550	78490	10,000	89742	500	1.20
	7.3	2.7 - 4.3	TSPK44BS							81751	10,000	89453	500	1.26
	9.0	4.3 - 5.8	TSPK46BS							75739	10,000	89812	500	1.42
	10.8	5.8 - 7.4	TSPK48BS							81750	10,000	89641	500	1.50
	12.6	7.4 - 9.0	TSPK410BS							78489	10,000	on request		1.67
	14.4	9.0 - 10.6	TSPK412BS							81749	8,000	89741	500	1.82
	16.1	10.6 - 12.2	TSPK414BS							78447	8,000	on request		1.85
	17.9	12.2 - 13.8	TSPK416BS							on request		on request		1.94
	19.7	13.8 - 15.4	TSPK418BS							on request		on request		1.99
4.0 3.92 - 4.08	6.5	Up To 2.9	TSPK52BS	4.1 - 4.2	7.63 - 8.23	-	2.29	1,730	2,500	78483	6,000	on request		2.00
	8.5	2.9 - 4.5	TSPK54BS							78288	6,000	89660	500	2.10
	10.0	4.5 - 6.1	TSPK56BS							78058	6,000	89738	500	2.22
	12.0	6.1 - 7.7	TSPK58BS							81746	5,000	89737	500	2.44
	13.5	7.7 - 9.3	TSPK510BS							81745	5,000	89736	500	2.66
	15.5	9.3 - 10.9	TSPK512BS							78488	5,000	89735	500	2.77
	17.0	10.9 - 12.4	TSPK514BS							78440	5,000	on request		3.00
	19.0	12.4 - 14.0	TSPK516BS							on request		on request		3.11
	20.0	14.0 - 14.8	TSPK518BS							on request		on request		3.20
4.8 4.60 - 4.83	8.4	Up To 2.4	TSPK63BS	4.9 - 5.0	9.20 - 9.80	-	2.90	2,620	3,500	78484	4,000	on request		3.35
	9.3	2.4 - 4.8	TSPK64BS							78065	4,000	89456	500	3.40
	11.1	4.8 - 6.4	TSPK66BS							78485	4,000	on request		3.55
	12.8	6.4 - 7.9	TSPK68BS							81743	4,000	89455	500	3.88
	14.6	7.9 - 9.5	TSPK610BS							78599	3,000	on request		4.00
	16.4	9.5 - 11.1	TSPK612BS							75954	4,000	on request		4.37
	18.2	11.1 - 12.7	TSPK614BS							78466	3,000	on request		4.67
	20.0	12.7 - 14.3	TSPK616BS							78467	3,000	89739	500	4.83
	21.0	14.3 - 15.1	TSPK617BS							78061	3,000	89740	500	4.90

d=Nominal Diameter, Min - Max Diameter; *l*=Body Length (+/- 0.5mm); *g*=Grip Range (Min - Max); *d_h*=Hole Size (Min - Max); *d_k*=Flange Diameter (Min - Max); *k*=Flange Thickness (Max); *d_m*=Nominal Mandrel Diameter; *S*=Nominal Shear Strength; *T*=Nominal Tensile Strength