

Break Stem Open

120° Countersunk

Aluminium 3.5% Magnesium Alloy

Mandrel: Stainless Steel



- For general purpose use
- For a flush surface after setting
- Stainless Steel mandrel for corrosion resistance

 <i>d</i>	 <i>l</i>	 <i>g</i>	DESCRIPTION	 <i>d_h</i>	 <i>d_k</i>	 <i>k</i>	 <i>d_m</i>	 <i>S</i>	 <i>T</i>	BULK PACK		SMALL PACK		 kg
										ARTICLE	BOX QTY	ARTICLE	BOX QTY	
mm	mm	mm		mm	mm	mm	mm	N	N					
2.4 2.30 - 2.48	6.0	1.6 - 3.2	TAPK33SS	2.5 - 2.6	4.50 - 4.90	-	1.42	400	500	on request		on request		0.85
3.2 3.10 - 3.28	5.5	Up To 2.7	TAPK42SS							on request		on request		0.90
	7.5	2.7 - 4.3	TAPK44SS							on request		on request		0.93
	9.0	4.3 - 5.8	TAPK46SS							22290	10,000	on request		1.03
	11.0	5.8 - 7.4	TAPK48SS							on request		on request		1.04
	12.7	7.4 - 9.0	TAPK410SS							on request		on request		1.13
	14.5	9.0 - 10.6	TAPK412SS	3.3 - 3.4	6.05 - 6.65	-	1.83	800	1,200	on request		on request		1.23
	16.2	10.6 - 12.2	TAPK414SS							on request		on request		1.28
	18.0	12.2 - 13.8	TAPK416SS							on request		on request		1.32
	19.7	13.8 - 15.4	TAPK418SS							on request		on request		1.39
	21.4	15.4 - 17.7	TAPK421SS							on request		on request		1.46
	25.4	17.7 - 20.9	TAPK425SS							on request		on request		1.56
4.0 3.90 - 4.08	8.5	Up To 4.5	TAPK54SS							23934	8,000	on request		1.59
	10.0	4.5 - 6.1	TAPK56SS							on request		on request		1.65
	12.0	6.1 - 7.7	TAPK58SS							on request		on request		1.79
	13.5	7.7 - 9.3	TAPK510SS							22336	5,000	on request		1.93
	15.5	9.3 - 10.9	TAPK512SS	4.1 - 4.2	7.75 - 8.05	-	2.29	1,330	1,910	on request		on request		2.03
	17.0	10.9 - 12.4	TAPK514SS							on request		on request		2.12
	19.0	12.4 - 14.0	TAPK516SS							on request		on request		2.29
	20.0	14.0 - 14.8	TAPK517SS							on request		on request		2.32
	22.0	14.8 - 17.2	TAPK520SS							on request		on request		2.42
4.8 4.70 - 4.88	8.5	Up To 1.6	TAPK63SS							on request		on request		2.40
	9.5	1.6 - 4.8	TAPK64SS							on request		on request		2.44
	11.0	4.8 - 6.4	TAPK66SS							on request		on request		2.52
	13.0	6.4 - 7.9	TAPK68SS							on request		on request		2.68
	14.5	7.9 - 9.5	TAPK610SS	4.9 - 5.0	9.33 - 9.73	-	2.64	2,020	2,800	on request		on request		2.75
	16.5	9.5 - 11.1	TAPK612SS							on request		on request		3.10
	18.2	11.1 - 12.7	TAPK614SS							on request		on request		3.15
	20.0	12.7 - 14.3	TAPK616SS							on request		on request		3.18
	21.0	14.3 - 15.1	TAPK617SS							on request		on request		3.19

d=Nominal Diameter, Min - Max Diameter; *l*=Body Length (+/- 0.5mm); *g*=Grip Range (Min - Max); *d_h*=Hole Size (Min - Max); *d_k*=Flange Diameter (Min - Max); *k*=Flange Thickness (Max); *d_m*=Nominal Mandrel Diameter; *S*=Nominal Shear Strength; *T*=Nominal Tensile Strength