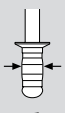
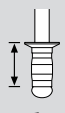
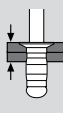
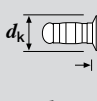


- Excellent pull-up capability
- Excellent mandrel head retention
- Increased blind side expansion
- **For a flush surface after setting**



HR (High Retention) 120° Countersunk

Carbon Steel
Mandrel: Carbon Steel

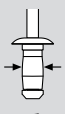
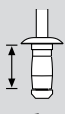
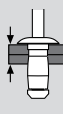
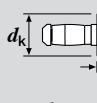
			DESCRIPTION							BULK PACK		SMALL PACK		
mm	mm	mm		mm	mm	mm	mm	N	N	ARTICLE	BOX QTY	ARTICLE	BOX QTY	kg
3.2 3.15 - 3.37	8.0	2.0 - 3.2	SK42HR	3.4 - 3.5	5.00 - 5.60	-	2.10	950	1,200	89702	1,000			1.80
	9.6	3.2 - 4.8	SK43HR							89703	1,000			1.85
	11.2	4.8 - 6.4	SK44HR							89704	1,000			1.90
4.0 3.95 - 4.17	9.0	2.0 - 3.2	SK52HR	4.2 - 4.3	6.10 - 6.70	-	2.80	1,300	2,000	89705	1,000			2.90
	10.6	3.2 - 4.8	SK53HR							89706	1,000			3.10
	12.2	4.8 - 6.4	SK54HR							89707	1,000			3.30
4.8 4.75 - 4.97	10.8	2.4 - 4.8	SK63HR	5.0 - 5.2	7.80 - 8.60	-	3.40	3,100	3,400	89708	1,000			4.90
	12.4	4.8 - 6.8	SK64HR							89709	1,000			5.00

- High strength steel rivet
- Wide blind side expansion
- Excellent pull-up capability
- Positively retained mandrel head



HS (High Strength) Domed Head

Carbon Steel
Mandrel: Carbon Steel

			DESCRIPTION							BULK PACK		SMALL PACK		
mm	mm	mm		mm	mm	mm	mm	N	N	ARTICLE	BOX QTY	ARTICLE	BOX QTY	kg
6.4	11.4	2.4 - 4.8	SD848HS	6.6 - 7.0	12.5 - 13.5		4.0	12,000	9,000	79141	2,000			9.07
	12.0	3.4 - 5.4	SD854HS	6.6 - 7.0	12.5 - 13.5		4.0	12,000	9,000	79142	2,000			9.22
	13.4	4.8 - 6.8	SD868HS	6.6 - 7.0	12.5 - 13.5		4.0	12,000	9,000	79143	2,000			9.38
	15.4	6.8 - 8.8	SD888HS	6.6 - 7.0	12.5 - 13.5		4.0	12,000	9,000	79144	2,000			9.67

d = Nominal Diameter, Min - Max Diameter; l = Body Length (+/- 0.5mm); g = Grip Range (Min - Max); d_h = Hole Size (Min - Max); d_k = Flange Diameter (Min - Max);
 k = Flange Thickness (Max); d_m = Nominal Mandrel Diameter; S = Nominal Shear Strength; T = Nominal Tensile Strength