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# 715F Series

**Features**

Max. tensile strength 700 N, working load 600 N.
Easy and economic clip-in installation for stud and receptacle.
Also suitable for automatic installation.
1/4 turn to open - close by a push of the finger.
Due to their small size they are particularly suited for use in electrical engineering and electronics.

**Selection Instructions**

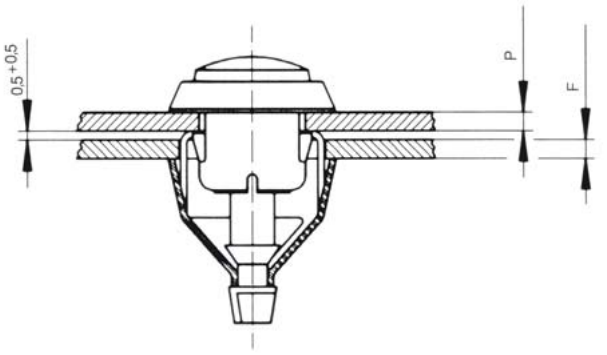
1. Select stud assembly according to panel thickness P, page L-2 and spring clip according to frame thickness F, page L-3.
2. Select stud length number form panel thickness G using the table below, insert into stud part number * (e.g. 715S12-*-1BP).

**Part no. example**

Stud, slotted recess head

**715 S12 -07 -3BP**

- Material / Finish
- Panel thickness P
- Length No.
- Style
- Series




## Stud Length Table

| Panel Thickness P | Slotted Recess Head Stud Length No. | Knurled Head Stud Length No. | Panel Thickness P | Slotted Recess Head Stud Length No. | Knurled Head Stud Length No. |
|---|---|---|---|---|---|
| 0,50 - 1,25 | 5 | 5 | 6,50 - 7,25 | 13 | - |
| 1,25 - 2,00 | 6 | 6 | 7,25 - 8,00 | 14 | - |
| 2,00 - 2,75 | 7 | 7 | 8,00 - 8,75 | 15 | - |
| 2,75 - 3,50 | 8 | 8 | 8,75 - 9,50 | 16 | - |
| 3,50 - 4,25 | 9 | 9 | 9,50 - 10,25 | 17 | - |
| 4,25 - 5,00 | 10 | 10 | 10,25 - 11,00 | 18 | - |
| 5,00 - 5,75 | 11 | - | 11,00 - 11,75 | 19 | - |
| 5,75 - 6,50 | 12 | - | 11,75 - 12,50 | 20 | - |

Other lengths on request.

Preferred dash-lengths

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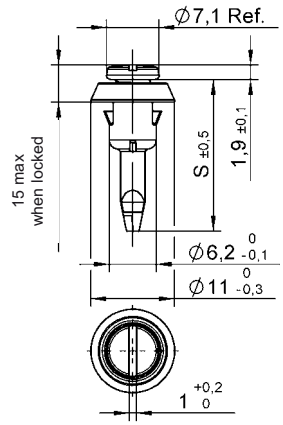
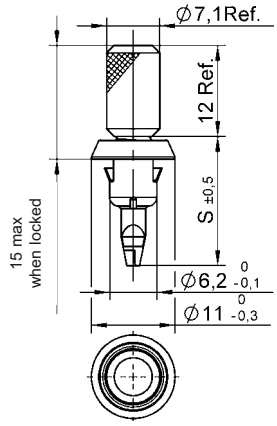
# Stud Assemblies

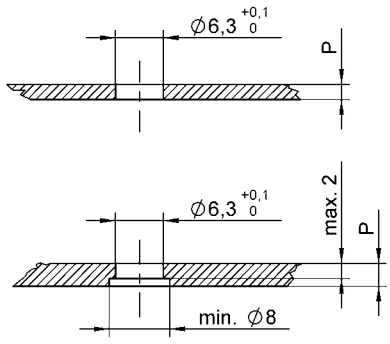
| Style | Dimensions | Materials / Finish | Panel Thickness P | °C | Part No. |
|---|---|---|---|---|---|
| **Slotted Recess Head** |   S = 13,25 + (0,75 x length no.) | Stainless steel<br>Spring cup:<br>Plastic (POM) / black | 0,5 - 1,0<br>1,0 - 1,5<br>1,5 - 2,0 | -25 up to +90 | **715S12- *-1BP**<br>**715S12- *-2BP**<br>**715S12- *-3BP** |
| **Knurled Head** |   S = 13,25 + (0,75 x length no.) | Stainless steel<br>Spring cup:<br>Plastic (POM) / black | 0,5 - 1,0<br>1,0 - 1,5<br>1,5 - 2,0 | -25 up to +90 | **715S13- *-1BP**<br>**715S13- *-2BP**<br>**715S13- *-3BP** |

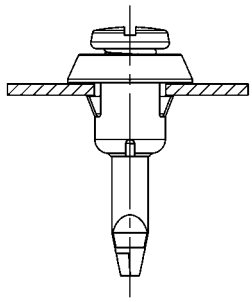
## Stud Installation Instructions

Installation Dimensions

Panel up to 2 mm

Panel over 2 mm



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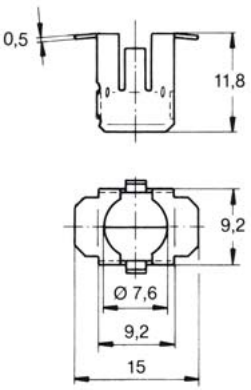
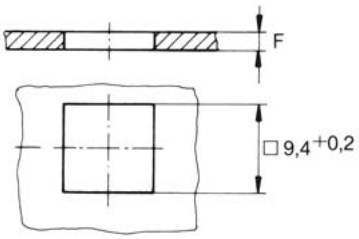
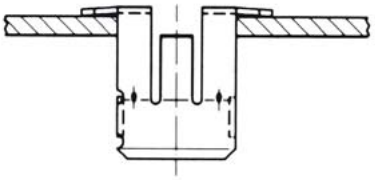
# Receptacle

| Style | Dimensions | Materials / Finish | Frame Thickness F | °C | Part No. |
|---|---|---|---|---|---|
| **Receptacle** |   | Stainless steel | 0,5 - 1,0<br>1,0 - 1,5<br>1,5 - 2,0<br>2,0 - 2,5 | -25 up to +90<br>(See stud assembly) | **715R02-1BP**<br>**715R02-2BP**<br>**715R02-3BP**<br>**715R02-4BP** |

## Installation Instructions

Installation Dimensions