

Break Stem Open 120° Countersunk

Aluminium 2.5% Magnesium Alloy
Mandrel: Aluminium Alloy



- Provides a softer setting for more vulnerable components
- For a flush surface after setting

				DESCRIPTION							BULK PACK		SMALL PACK		
											ARTICLE	BOX QTY	ARTICLE	BOX QTY	
	mm	mm	mm		mm	mm	mm	mm	N	N					kg
3.2 3.10 - 3.28	6.5	1.6 - 3.2		AK42ABS	3.3 - 3.4	5.26 - 5.92	-	1.93	680	1,040	75566	10,000	on request	0.41	
	8.0	3.2 - 4.8		AK43ABS							75742	10,000	on request	0.46	
	9.5	4.8 - 6.4		AK44ABS							on request	on request	0.51		
	11.1	6.4 - 7.9		AK45ABS							on request	on request	0.54		
	12.7	7.9 - 9.5		AK46ABS							on request	on request	0.56		
	19.1	12.8 - 15.9		AK410ABS	on request	on request	0.70								
4.0 3.90 - 4.08	7.0	1.6 - 3.2		AK52ABS	4.1 - 4.2	6.76 - 7.52	-	2.41	1,000	1,550	on request	on request	0.76		
	10.2	4.8 - 6.4		AK54ABS							on request	on request	0.87		
	13.3	7.9 - 9.5		AK56ABS							on request	on request	0.95		
4.8 4.65 - 4.88	29.9	22.2 - 25.4		AK616ABS	4.9 - 5.0	8.46 - 9.22	-	2.90	1,400	2,220	on request	on request	3.64		

d =Nominal Diameter, Min - Max Diameter; l =Body Length (+/- 0.5mm); g =Grip Range (Min - Max); d_h =Hole Size (Min - Max); d_k =Flange Diameter (Min - Max); k =Flange Thickness (Max); d_m =Nominal Mandrel Diameter; S =Nominal Shear Strength; T =Nominal Tensile Strength