



97 Draw Latch

Over-center

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- Compact latch
- Multiple keeper options for application variances

Material and Finish

Stainless steel or steel, zinc plated

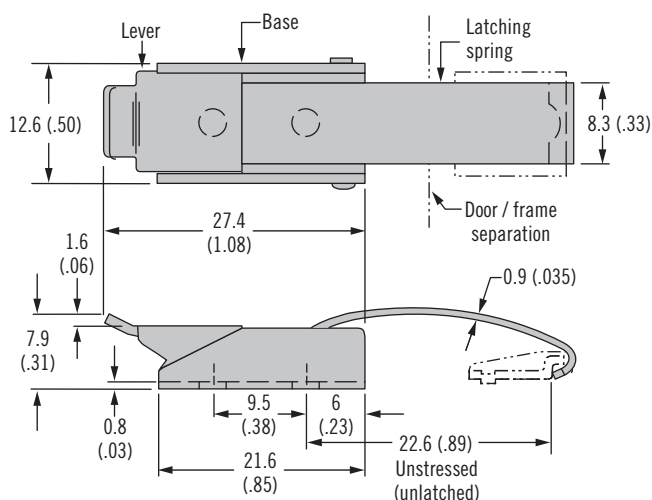
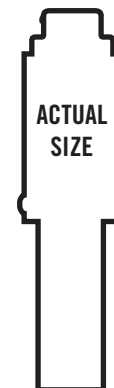
Performance Details

Clamping force: 135 N (30 lbf)

Installation Notes

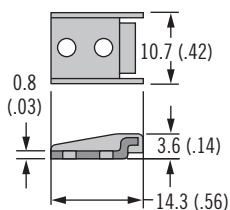
Install assembly with M3 (No. 4) round head screws or 3 (.118) rivets (not supplied)

For peg style keeper use M3 (No. 4) flat head screws or rivets

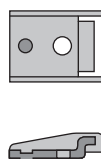


Keepers

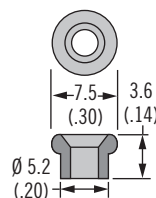
Concealed 2 Hole



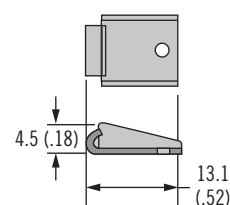
Concealed 1 Hole 1 Lug



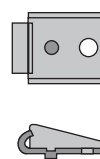
Single Hole Peg Style



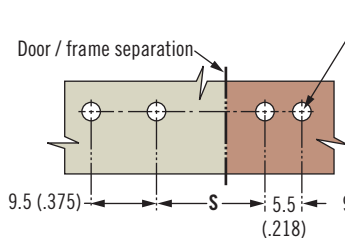
Exposed Single Hole



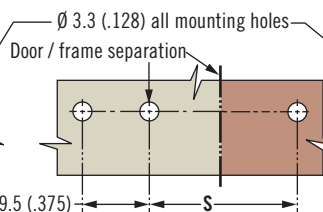
Exposed 1 Hole 1 Lug



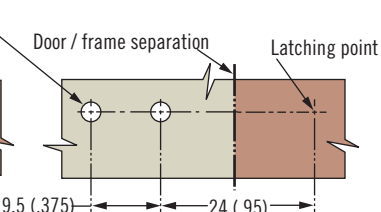
Two Hole Keepers



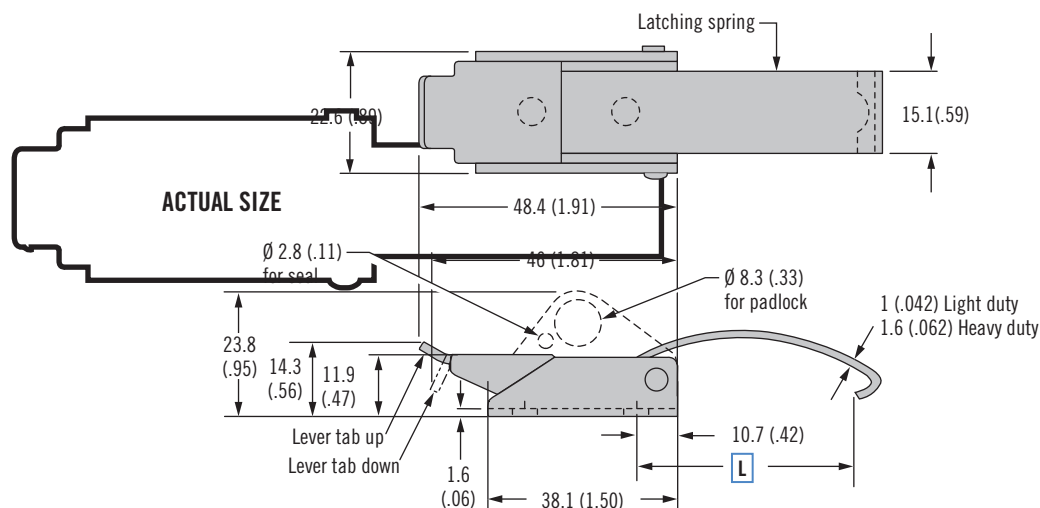
Single Hole Keepers



Latch Only

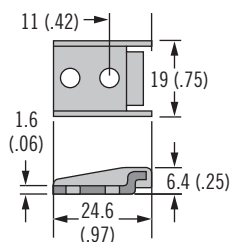


Material	Part Number					
	Latch Only	Keepers				
		Concealed 2 Hole	Concealed 1 Hole 1 Lug	Single Hole Peg Style	Exposed Single Hole	Exposed 1 Hole 1 Lug
Steel	97-30-160-11	97-37-103-11	97-37-101-11	97-37-105-11	97-37-104-11	97-37-102-11
Stainless Steel	97-30-160-12	97-37-103-24	97-37-101-24	97-37-105-24	97-37-104-24	97-37-102-24
S Dimension		14.7 (.58)	14.7 (.58)	21.8 (.86)	33 (1.30)	27.4 (1.08)

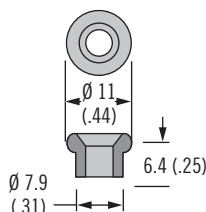


Keepers

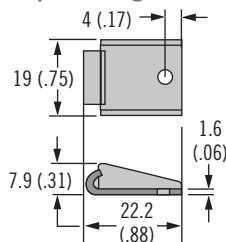
Concealed 2 Hole



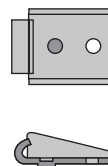
Single Hole Peg Style



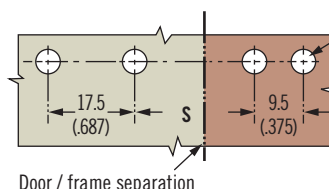
Exposed Single Hole



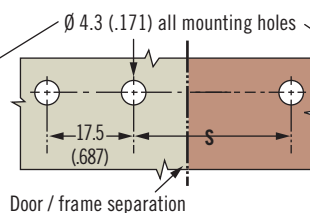
Exposed 1 Hole 1 Lug



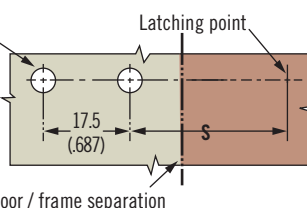
Two Hole Keepers



Single Hole Keepers



Latch Only



S Style

- 1 Lever tab up
- 2 Lever tab down
- 3 Padlockable (tab up)

L Latching spring length/thickness

- | | |
|-----------------------|-----------------------|
| 1 Short (light-duty) | 5 Short (heavy-duty) |
| 2 Medium (light-duty) | 6 Medium (heavy-duty) |
| 3 Long (light-duty) | 7 Long (heavy-duty) |

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Part Number for Latch Only
(No Keeper)

M Material

- 1 Steel, zinc plated
- 2 Stainless steel (light-duty only)
- 5 Steel, black powder coated

- Multiple link and keeper options for application variances
- Secondary locking style available

Material and Finish

Stainless steel, steel, zinc plated or steel, black powder coated

Performance Details

Heavy-duty:

Clamping force: 670 N (150 lbf)

Light-duty:

Clamping force: 310 N (70 lbf)

Installation Notes

Install assembly with M4 (No. 8) round head screws or 4 (.156) rivets (not supplied). Peg needs flat head.

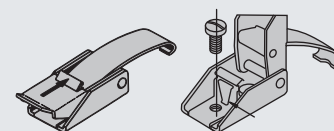
Accessories

Spring loaded secondary catch provides resistance against severe vibration and accidental opening.

Part number steel: 97-58-101-11

Part number stainless steel:

97-58-101-25



Part Number Selection

Order latch and keeper separately

For latch part number see builder

For keeper part number see table

Keeper Style	Keeper Part Number		S Dimension		
	Steel	Stainless Steel	Short Link L = 29.4 (1.16)	Medium Link L = 42.1 (1.66)	Long Link L = 54.8 (2.16)
Concealed 2 hole	97-57-103-11	97-57-103-24	15.9 (.63)	28.6 (1.13)	41.3 (1.63)
Single hole peg style	97-57-105-11	97-57-105-24	29.4 (1.16)	42.1 (1.66)	54.8 (2.16)
Exposed single hole	97-57-104-11	97-57-104-24	47.6 (1.88)	60.3 (2.38)	73.0 (2.88)
Exposed 1 hole 1 lug	97-57-102-11	97-57-102-24	38.1 (1.50)	50.8 (2.00)	63.5 (2.50)
Latch only			31.8 (1.25)	44.5 (1.75)	57.1 (2.25)

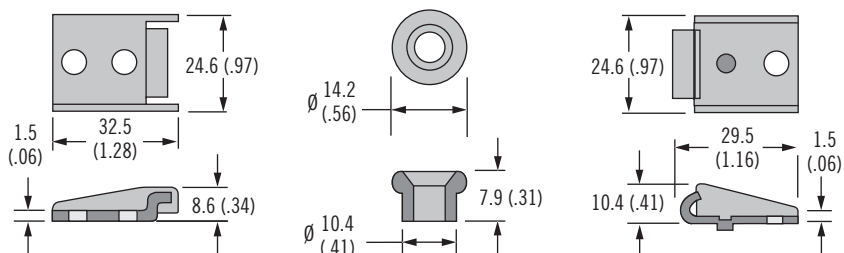
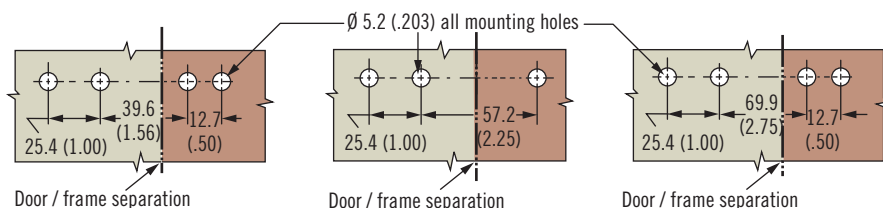
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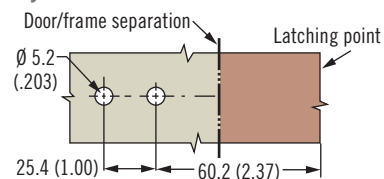
Performance Details

Installation Notes

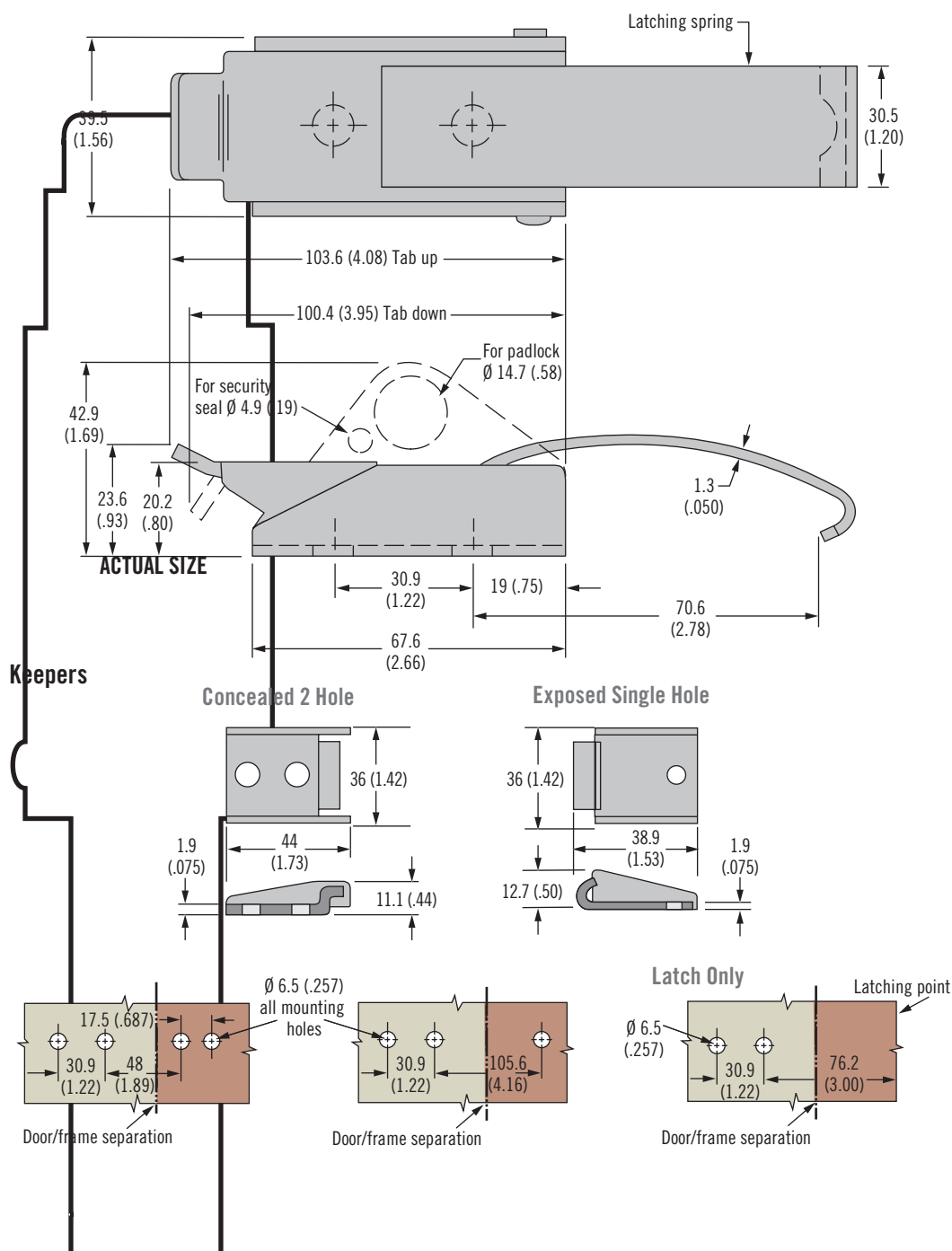
For peg style keeper use M5
(No. 10) flat head screws
or rivets



Material	Latch Part Number	
	Lever Tab Up	Padlockable
Steel, Zinc Plated	97-60-120-11	97-60-320-11
Steel, Black Powder Coated	97-60-120-15	97-60-320-15



Material	Keeper Part Number		
	Concealed 2 Hole	Single Hole Peg Style	Exposed 1 Hole 1 Lug
Steel, Zinc Plated	97-67-103-11	97-67-105-11	97-67-104-11
Steel, Black Powder Coated	97-67-103-15	97-67-105-15	97-67-104-15



- Multiple keeper options for application variances

Material and Finish

Steel, zinc plated

Performance Details

Clamping force: 645 N (145 lbf)

Installation Notes

Install assembly with M6 (1/4) round head screws (not supplied) or 6 (1/4) rivets

Material	Latch Part Number		
	Lever Tab Up	Lever Tab Down	Padlockable
Steel	97-70-120-11	97-70-220-11	97-70-320-11

Material	Keeper Part Number	
	Concealed 2 Hole	Exposed Single Hole
Steel	97-77-103-11	97-77-104-11